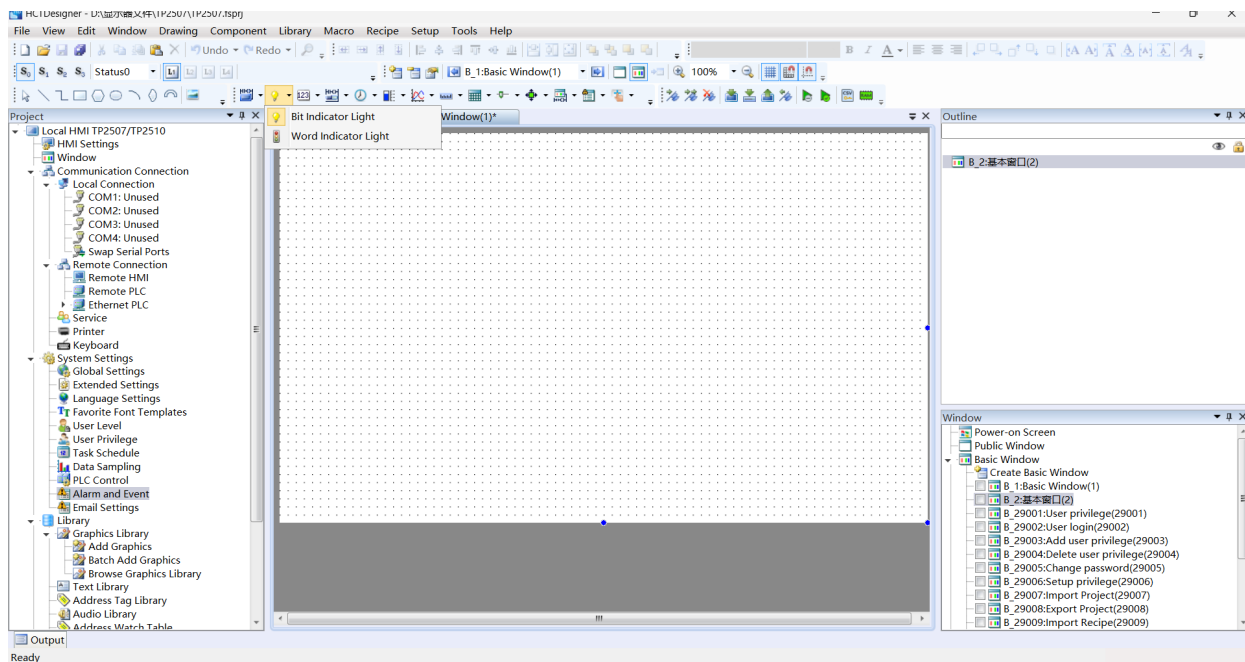
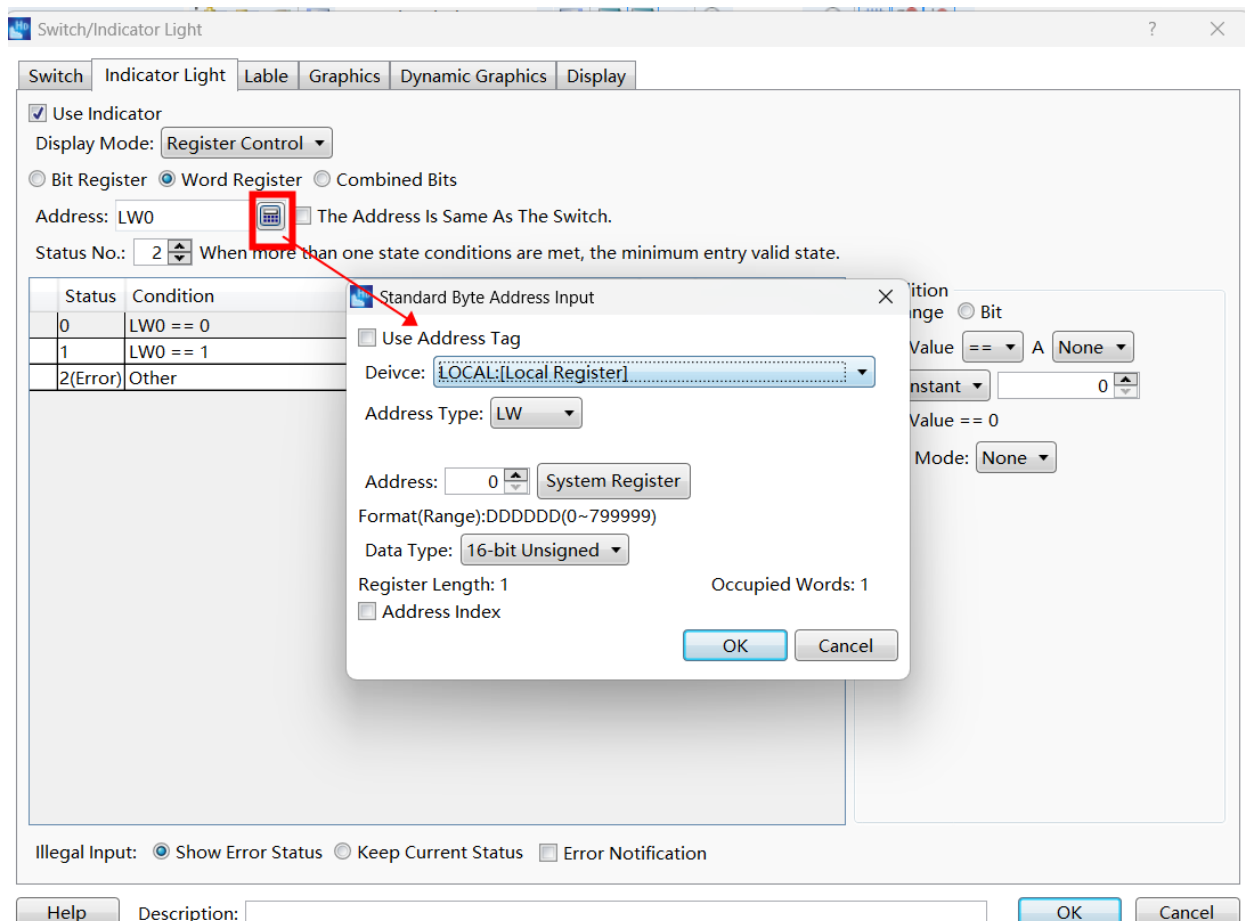


1.显示切换/Display switch

1.



2.设定地址/Address setting



3.

Switch/Indicator Light

Switch Indicator Light Lable Graphics Dynamic Graphics Display

☒ Use Indicator
 Display Mode: Register Control

☐ Bit Register ☒ Word Register ☐ Combined Bits

Address: 4X2 ☐ The Address Is Same As The Switch.

Status No.: 39 When more than one state conditions are met, the minimum entry valid state.

Status	Condition	Blink	Frequency(0.1S)
0	4X2 == 0	None	
1	4X2 == 1	None	
2	4X2 == 2	None	
3	4X2 == 3	None	
4	4X2 == 4	None	
5	4X2 == 5	None	
6	4X2 == 6	None	
7	4X2 == 7	None	
8	4X2 == 8	None	
9	4X2 == 9	None	
10	4X2 == 10	None	
11	4X2 == 11	None	
12	4X2 == 12	None	
13	4X2 == 13	None	
14	4X2 == 14	None	
15	4X2 == 15	None	
16	4X2 == 16	None	
17	4X2 == 17	None	
18	4X2 == 18	None	
19	4X2 == 19	None	

Condition
☒ Range ☐ Bit
 Read Value == A None
 A Constant 0
 Read Value == 0
 Flash Mode: None

Illegal Input: ☒ Show Error Status ☐ Keep Current Status ☐ Error Notification

Help Description: OK Cancel

Switch/Indicator Light

Switch Indicator Light Lable Graphics Dynamic Graphics Display

☒ Use Indicator
 Display Mode: Register Control

☐ Bit Register ☒ Word Register ☐ Combined Bits

Address: 4X2 ☐ The Address Is Same As The Switch.

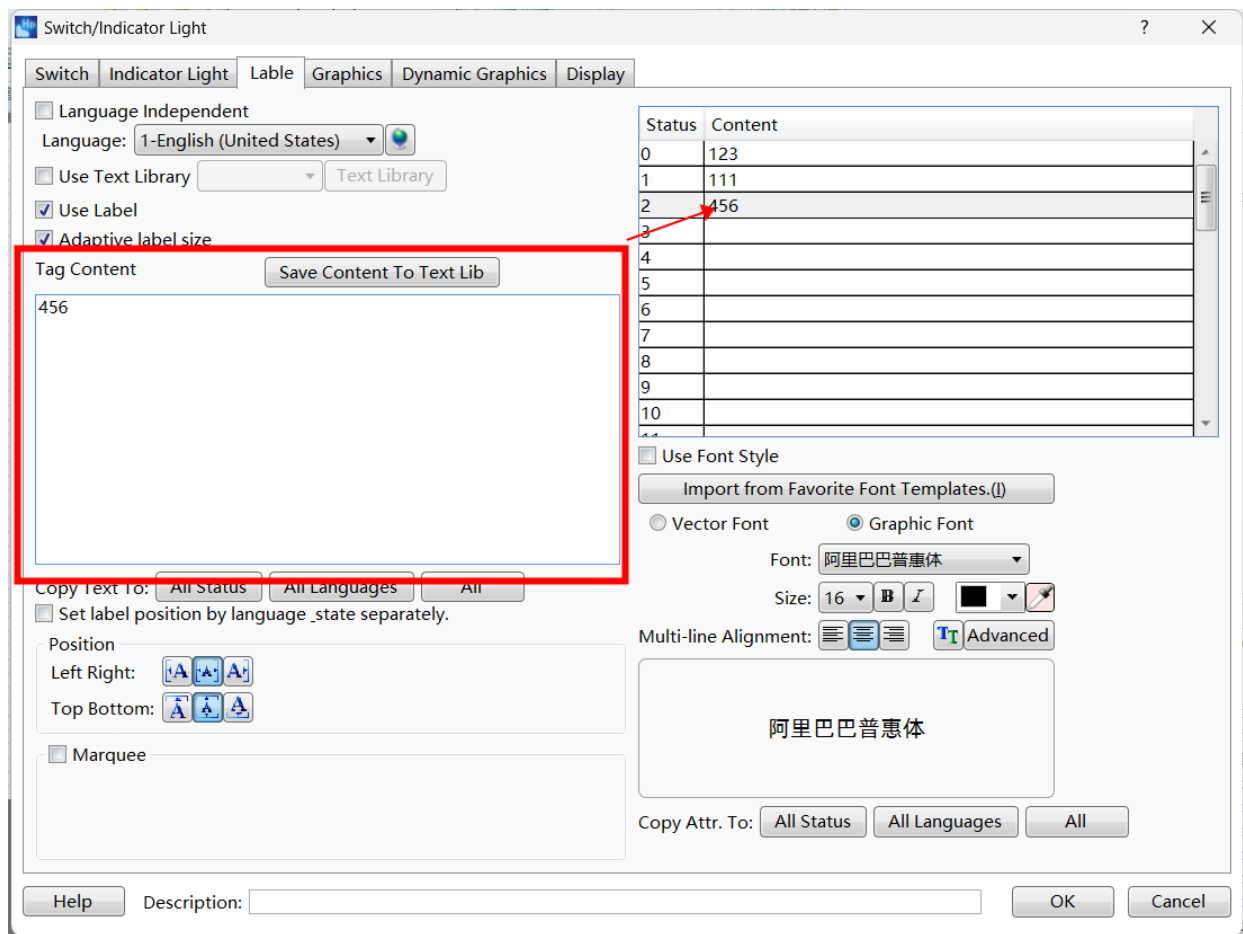
Status No.: 39 When more than one state conditions are met, the minimum entry valid state.

Status	Condition	Blink	Frequency(0.1S)
0	4X2 == 0	None	
1	4X2 == 1	None	
2	4X2 == 2	None	
3	4X2 == 3	None	
4	4X2 == 4	None	
5	4X2 == 5	None	
6	4X2 == 6	None	
7	4X2 == 7	None	
8	4X2 == 8	None	
9	4X2 == 9	None	
10	4X2 == 10	None	
11	4X2 == 11	None	
12	4X2 == 12	None	
13	4X2 == 13	None	
14	4X2 == 14	None	
15	4X2 == 15	None	
16	4X2 == 16	None	
17	4X2 == 17	None	
18	4X2 == 18	None	
19	4X2 == 19	None	

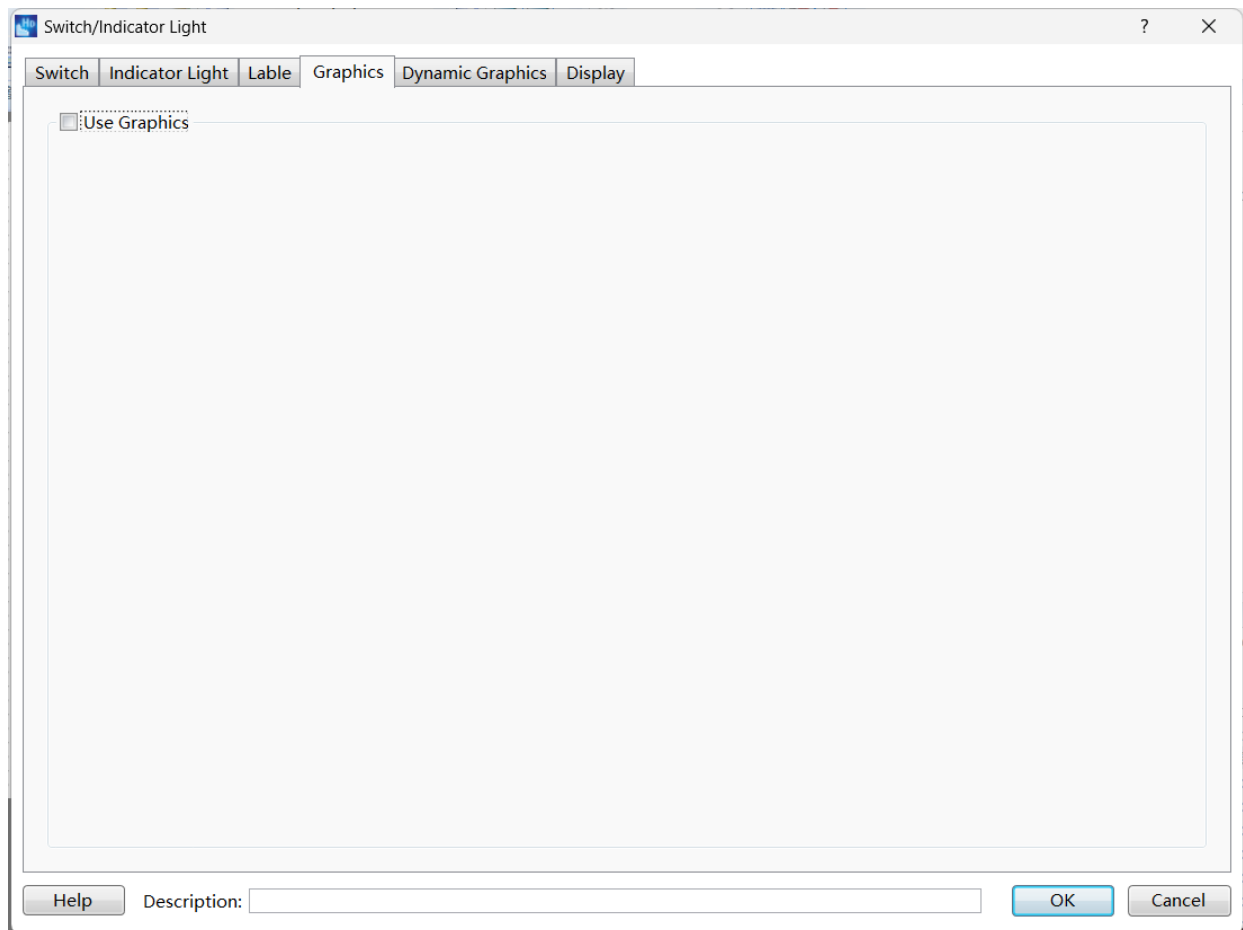
Condition
☒ Range ☐ Bit
 Read Value == A None
 A Constant 10
 Read Value == 10
 Flash Mode: None

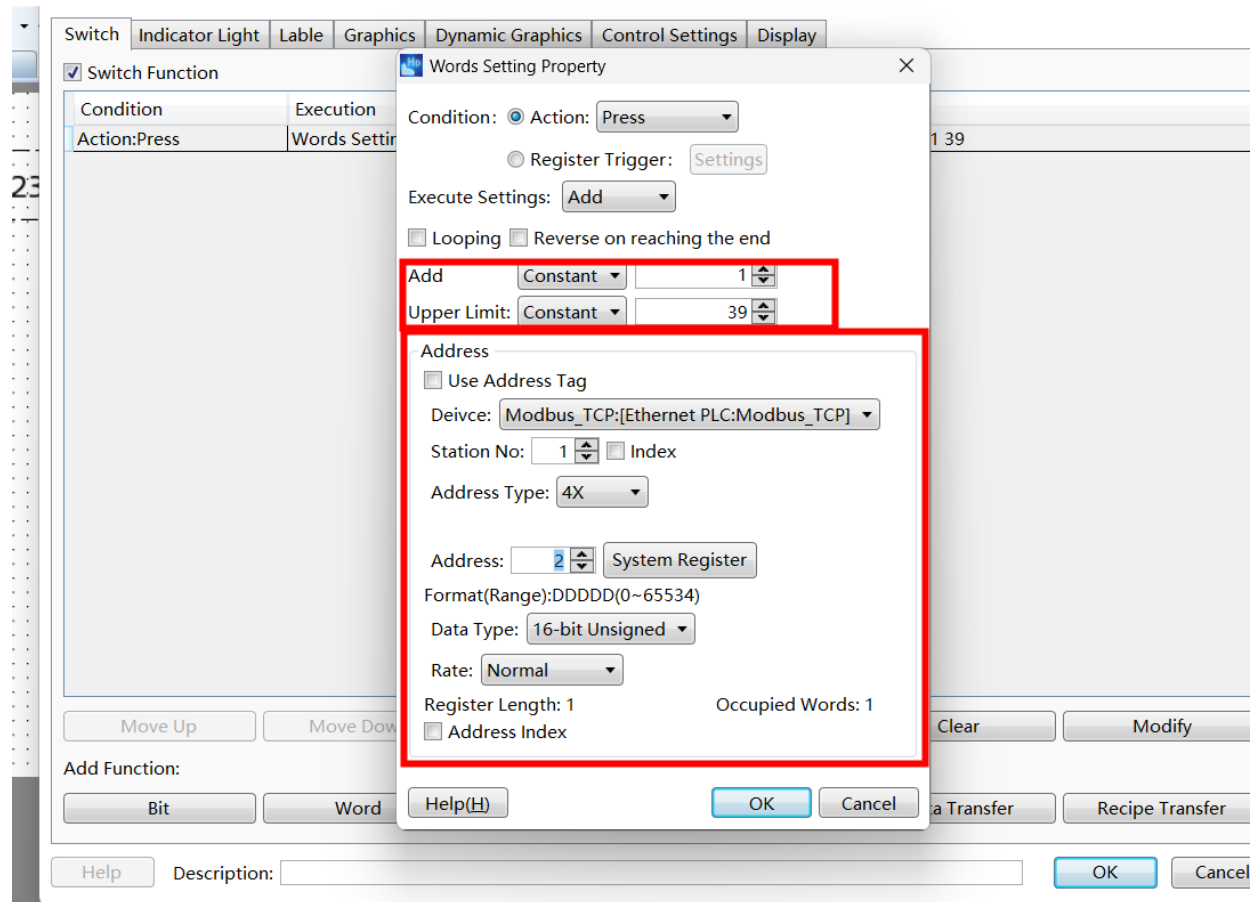
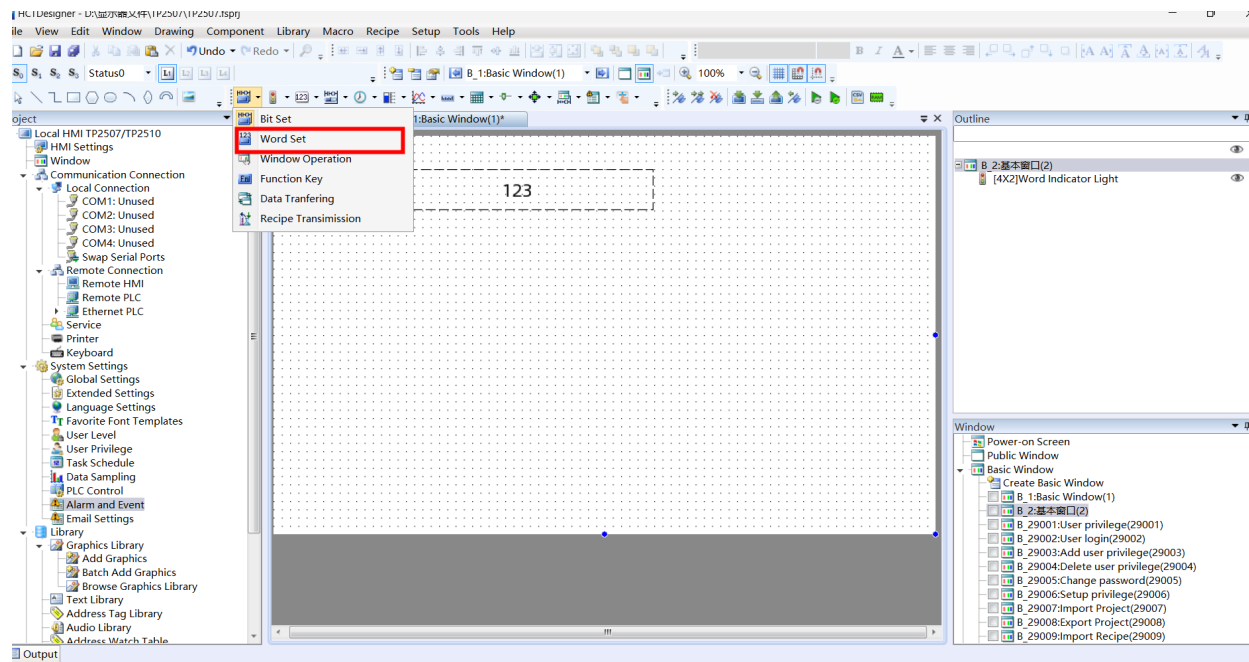
Illegal Input: ☒ Show Error Status ☐ Keep Current Status ☐ Error Notification

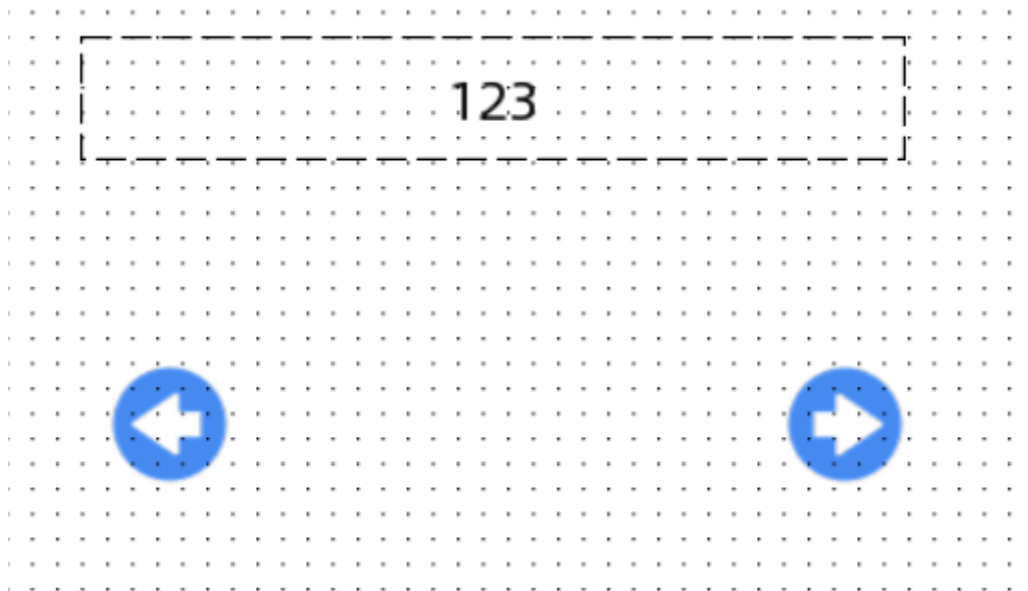
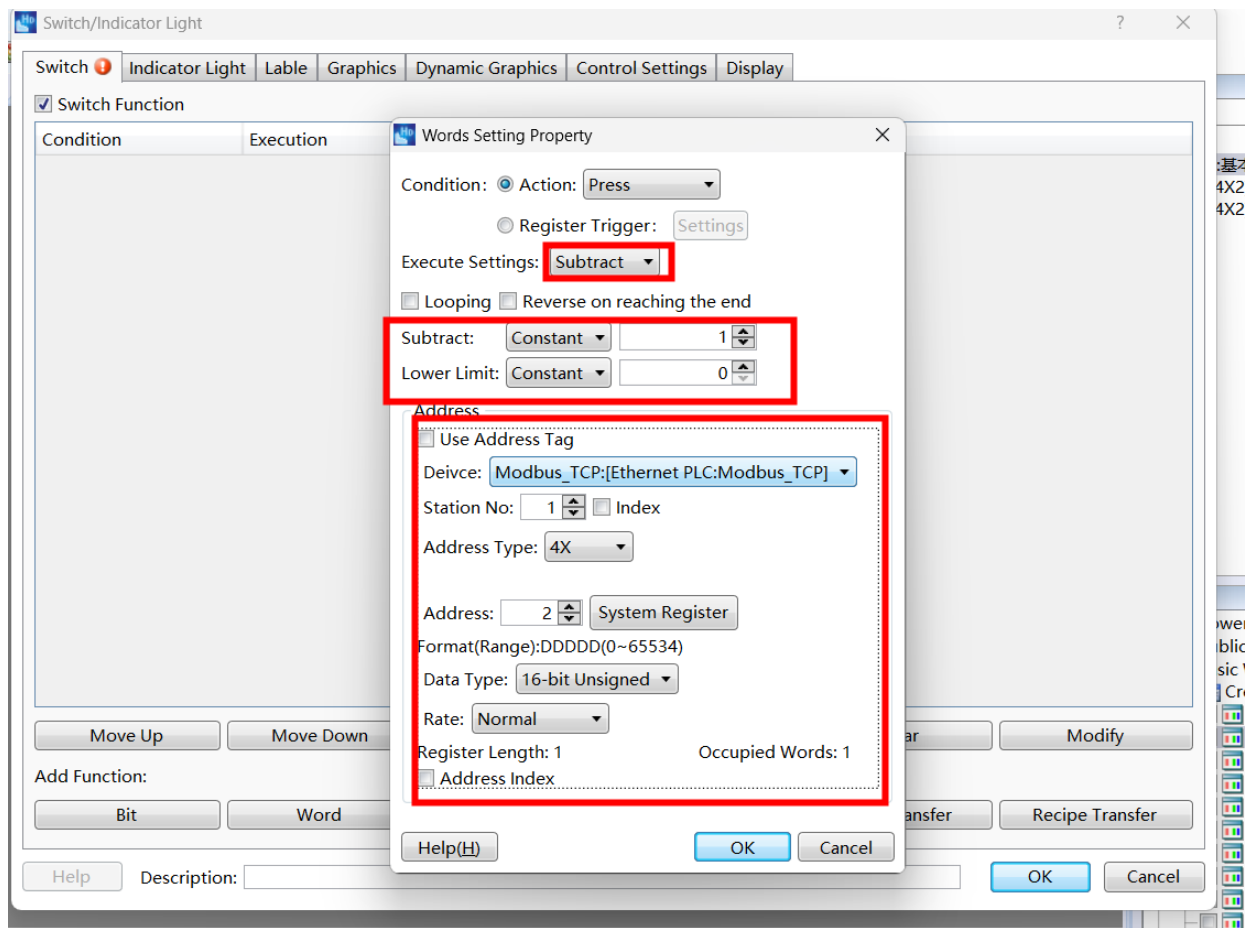
Help Description: OK Cancel

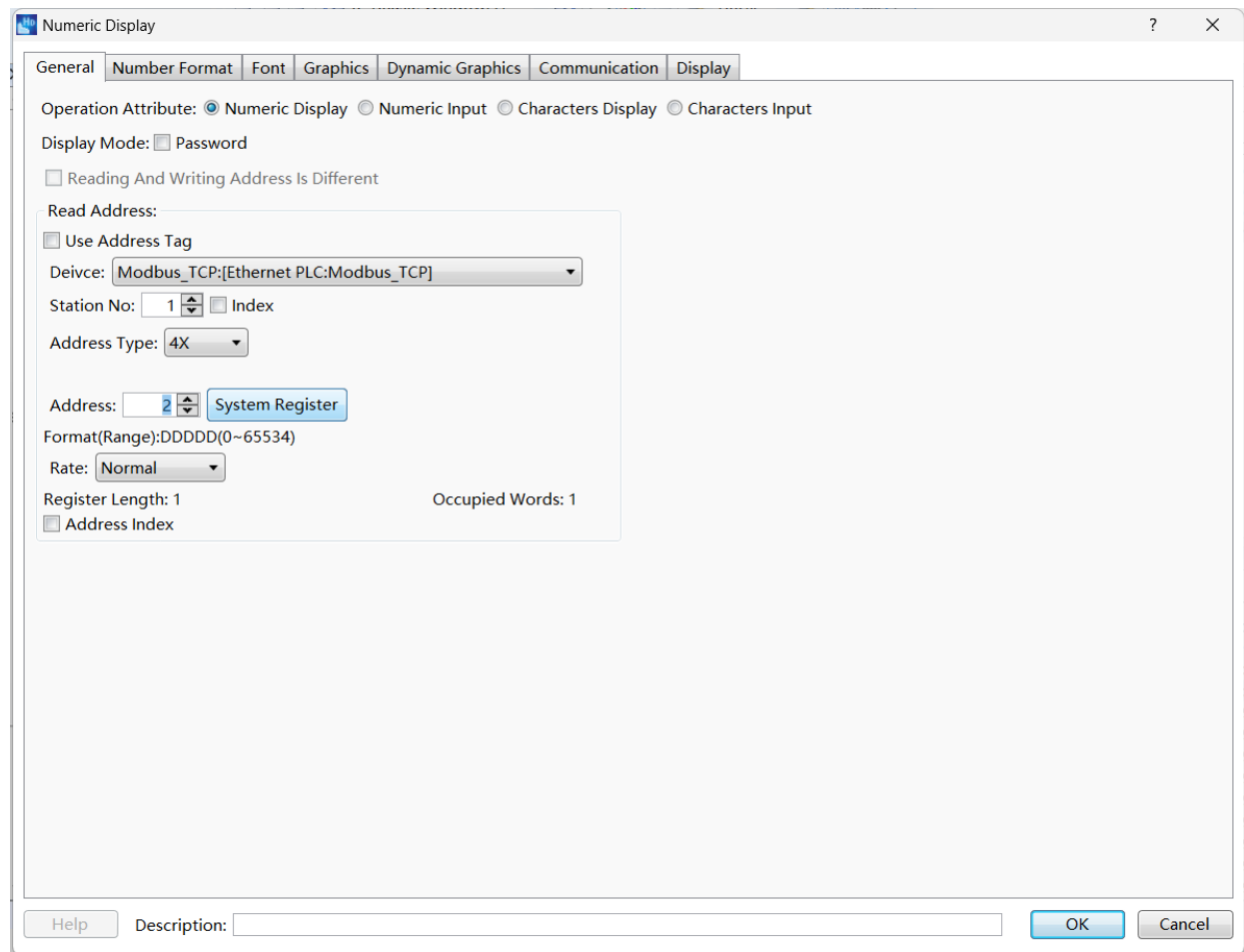
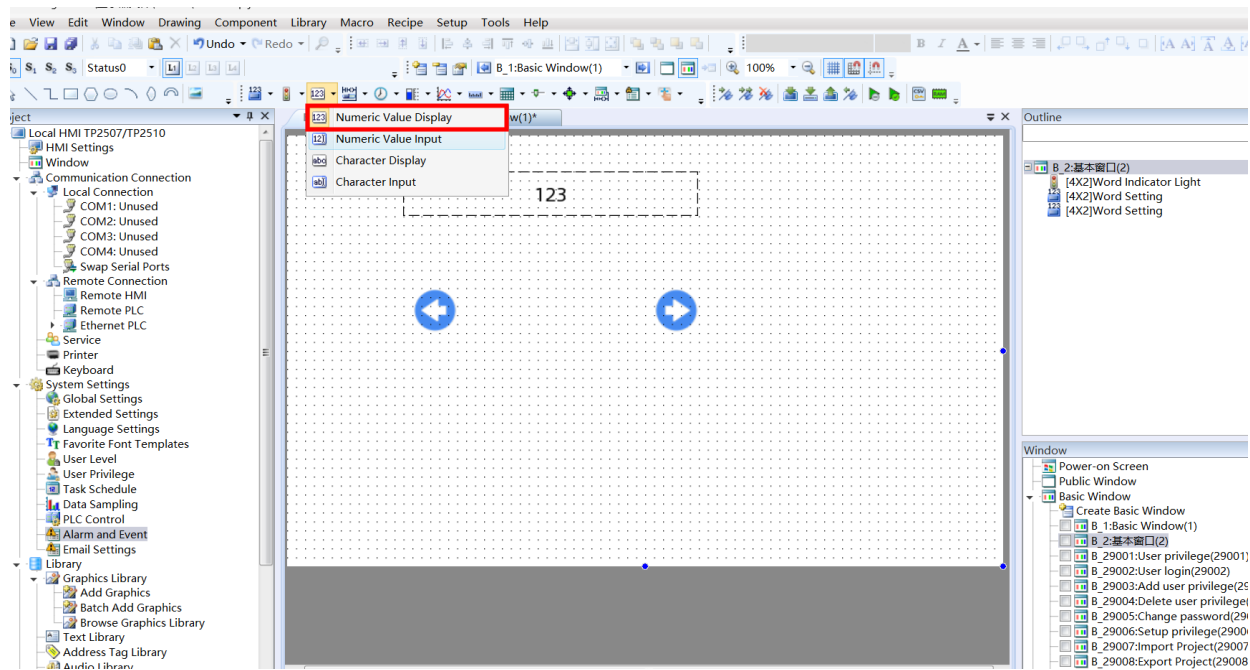


5.删除图型，添加新的显示栏/No need to choose the **Graphics** for display.

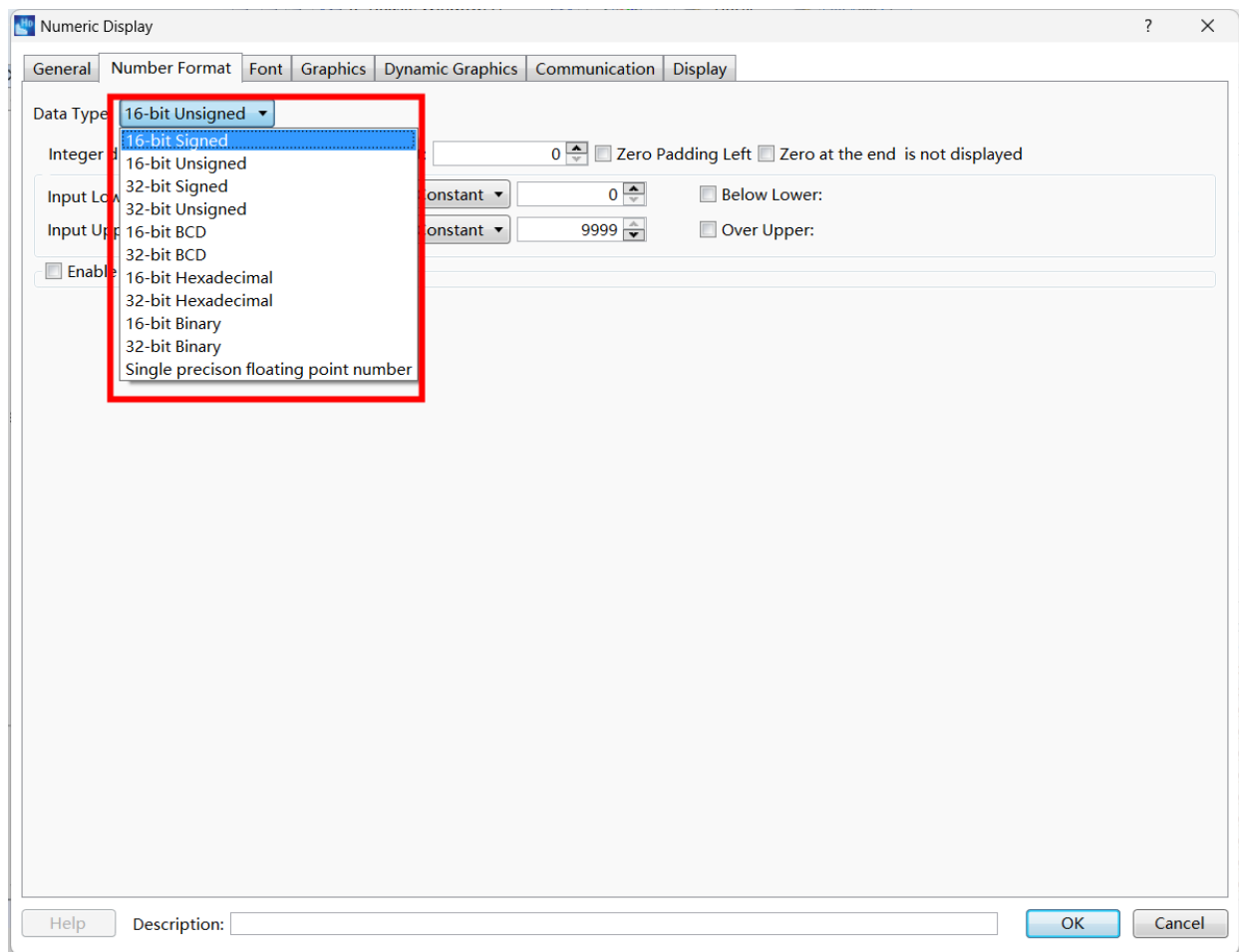




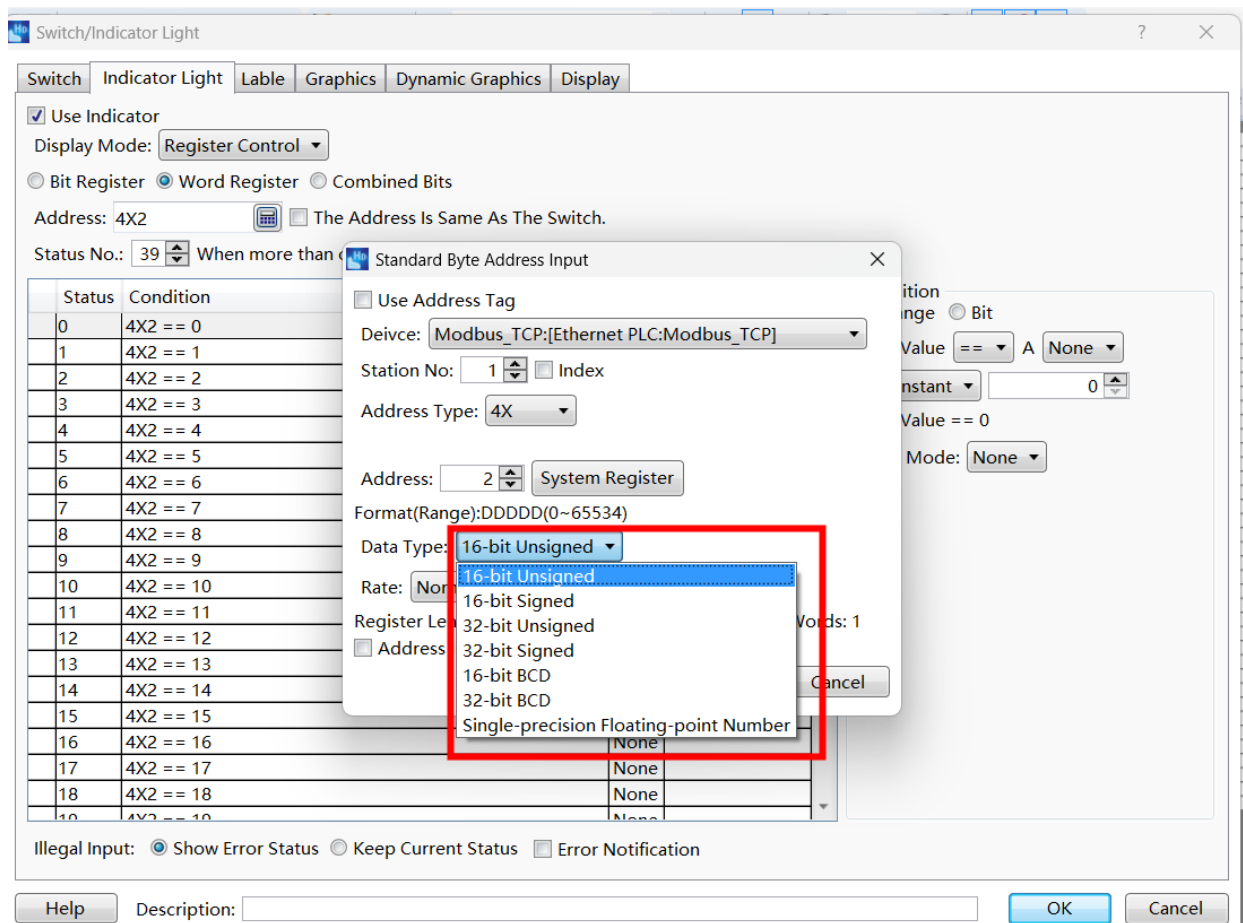




数据格式一致/The data format should be same:



与表格一致/ Same as the table as we created before.



3.添加报警信息/Add the alarm information in the red box.

Alarm and Event Detailed Setting

Group ID: 1 Urgency Level: High

Trigger Condition

Condition

0X4 ON

Add Modify Delete

Text and Record

Description: ☐ Language Independent
☐ Text Lib.

Language: 1-English (United S) Save to Text Lib.

axis drop.

Copy Current Text To: All Languages Insert Watch Address

☐ Background Color:

Audio

☐ Trigger Buzzer ☒ Buzzer Timeout 10 (s)

☐ Audio Audio Library Loop

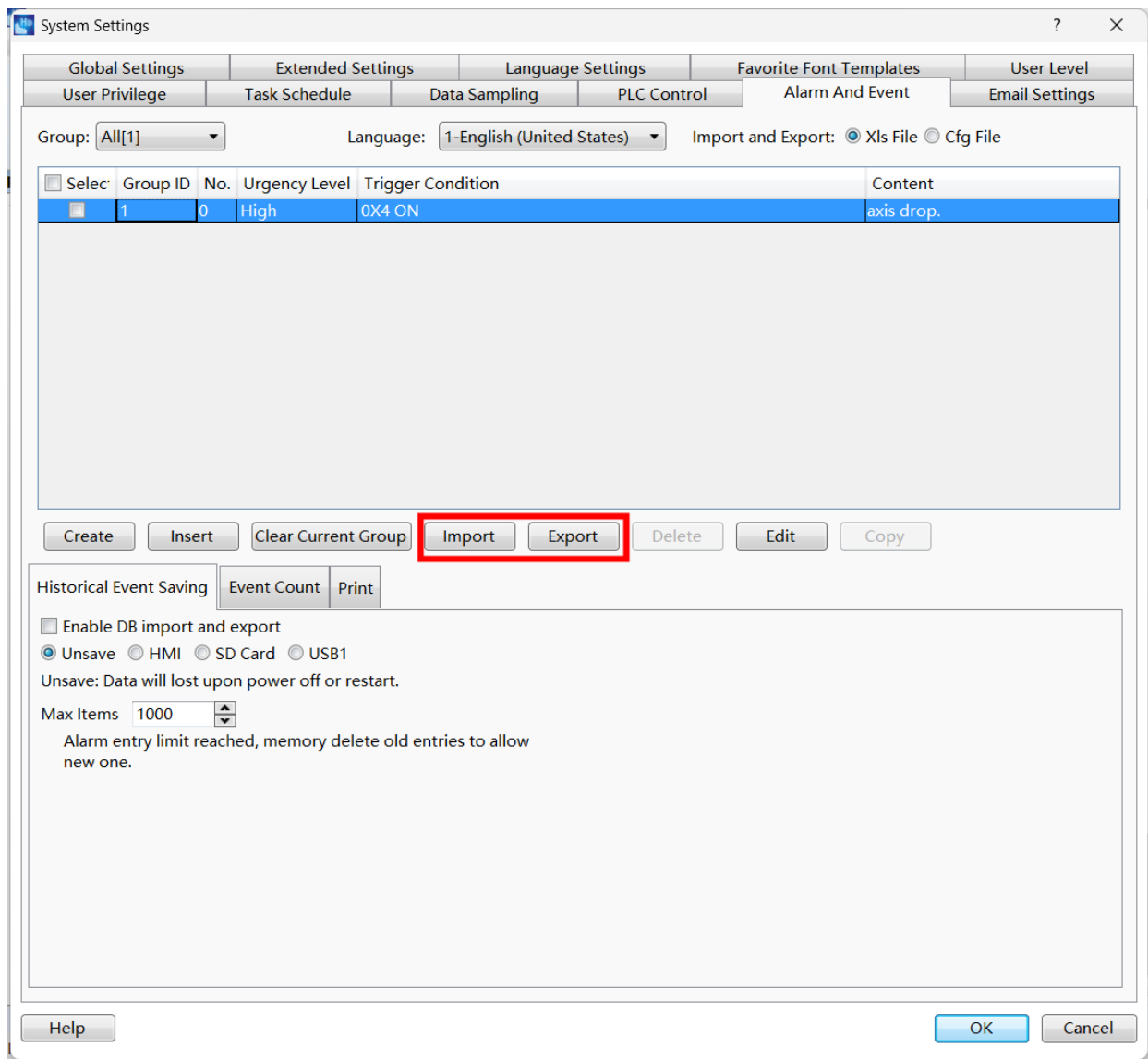
Action

Triggering Confirming Recovery Action

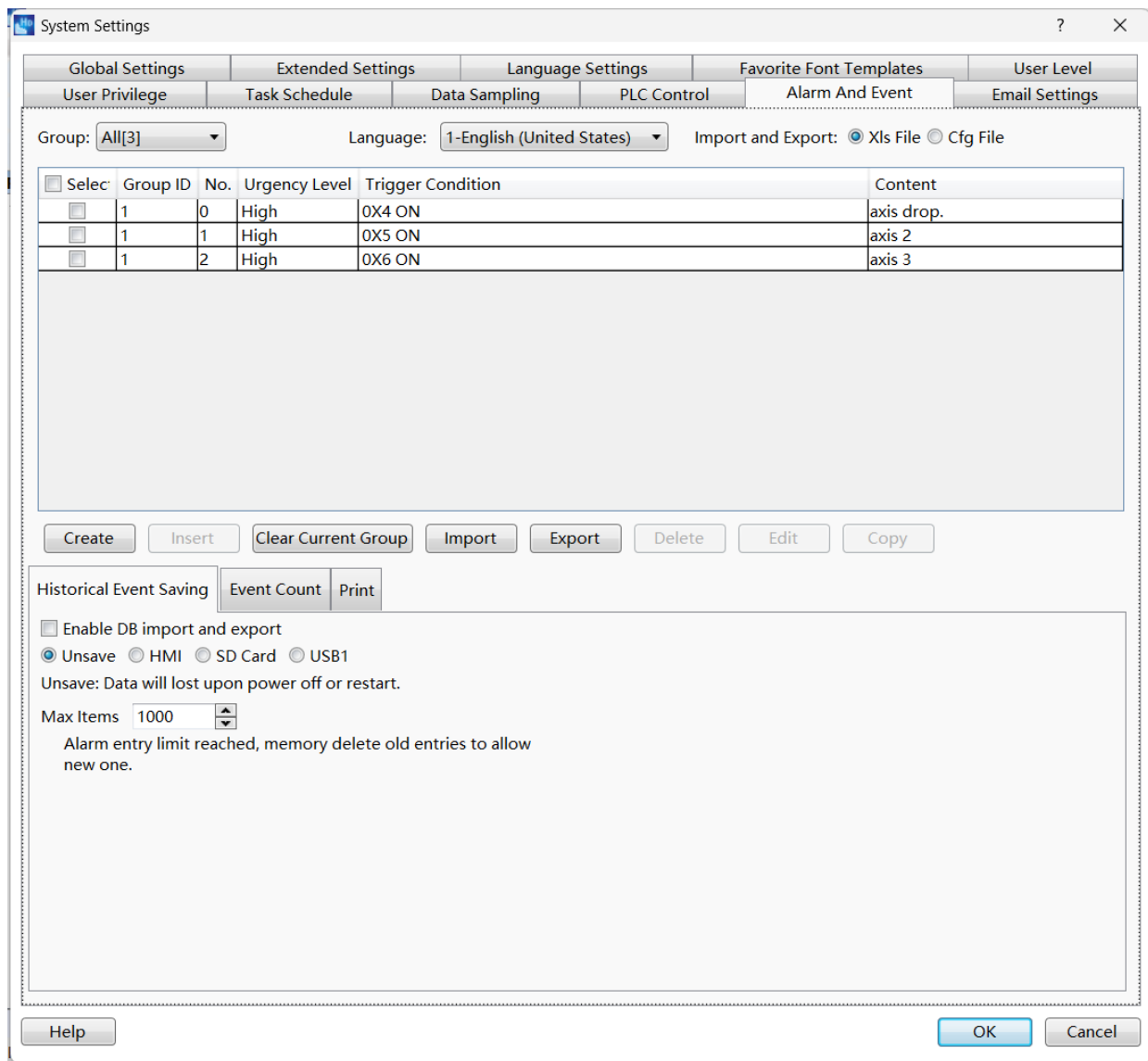
☐ Macro:
☐ Bit Address:
☐ Word Address:
☐ Popup Window:
☐ Print Information to Printer
☐ Alarm eMail

OK Cancel

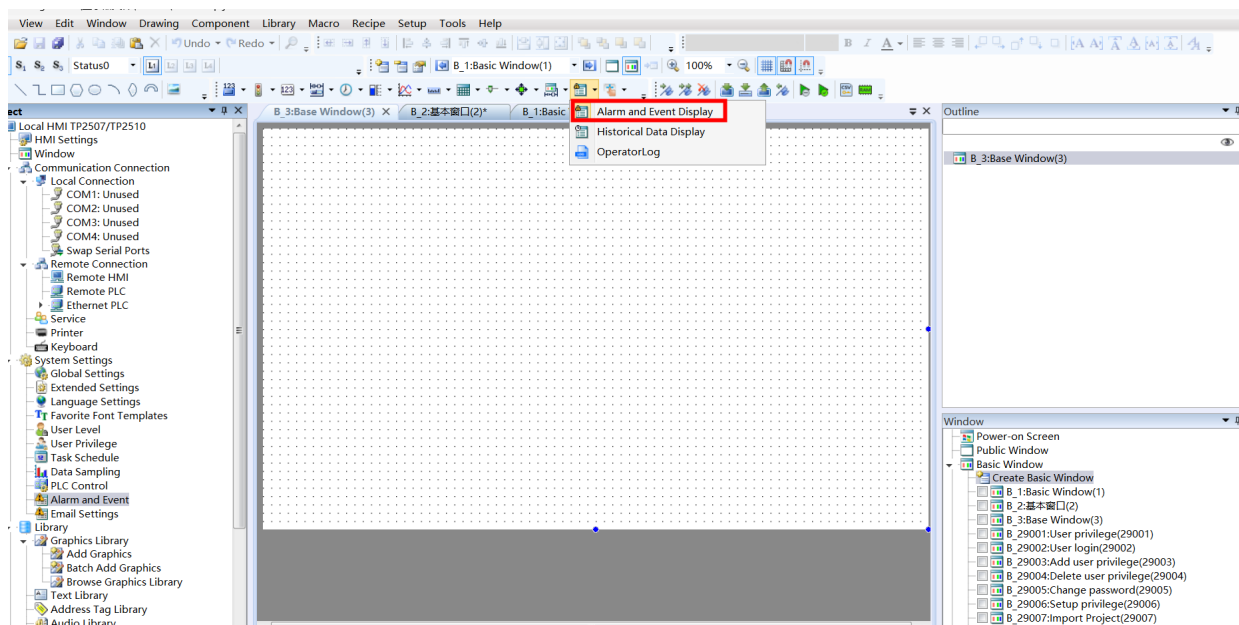
4.导入导出可以使用excel文件来编辑/Select the **Import** the excel Ver. will be generated to modify it easily. Then you can import the excel to the software.



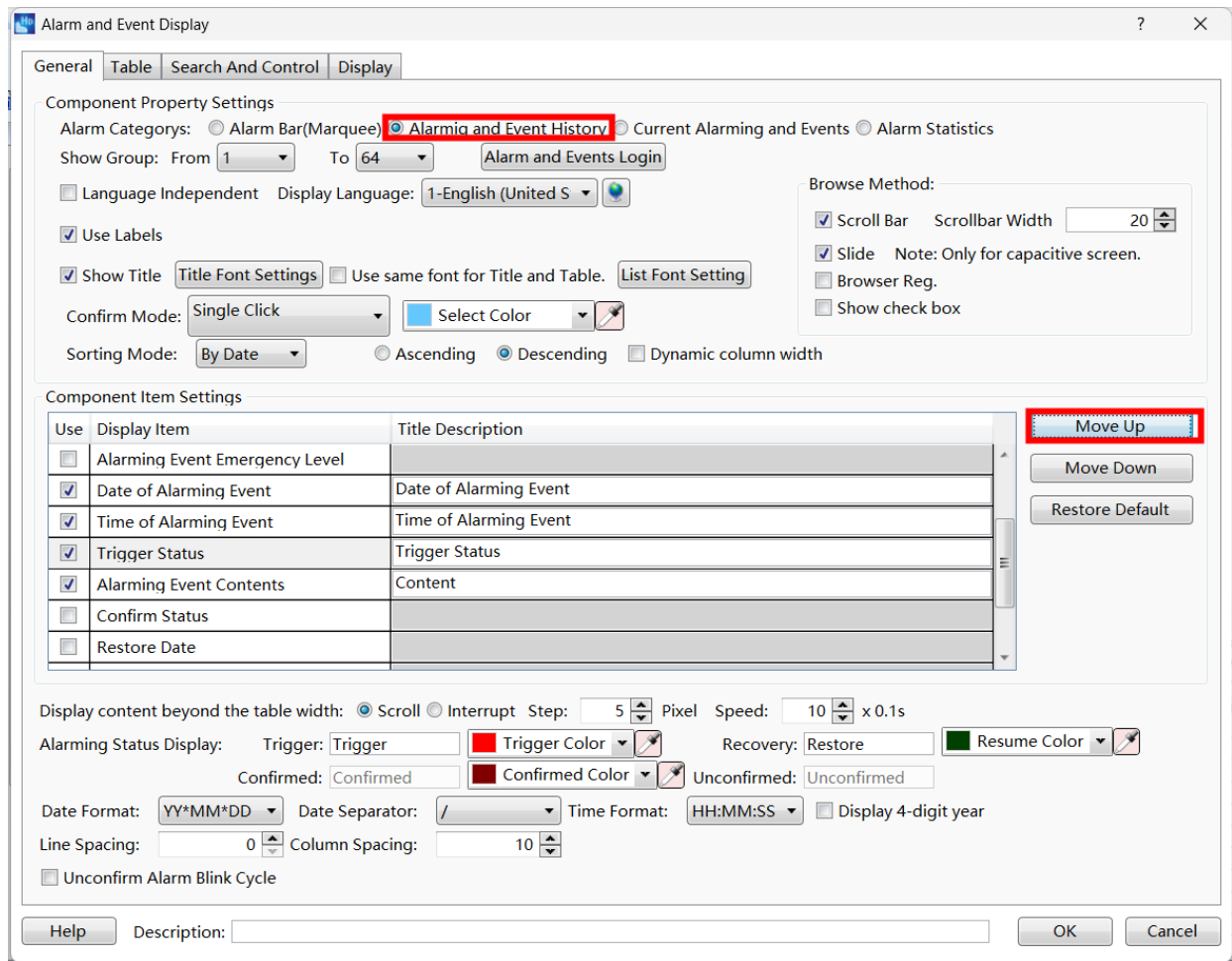
5.大致样图/Finish the setting as this shows.



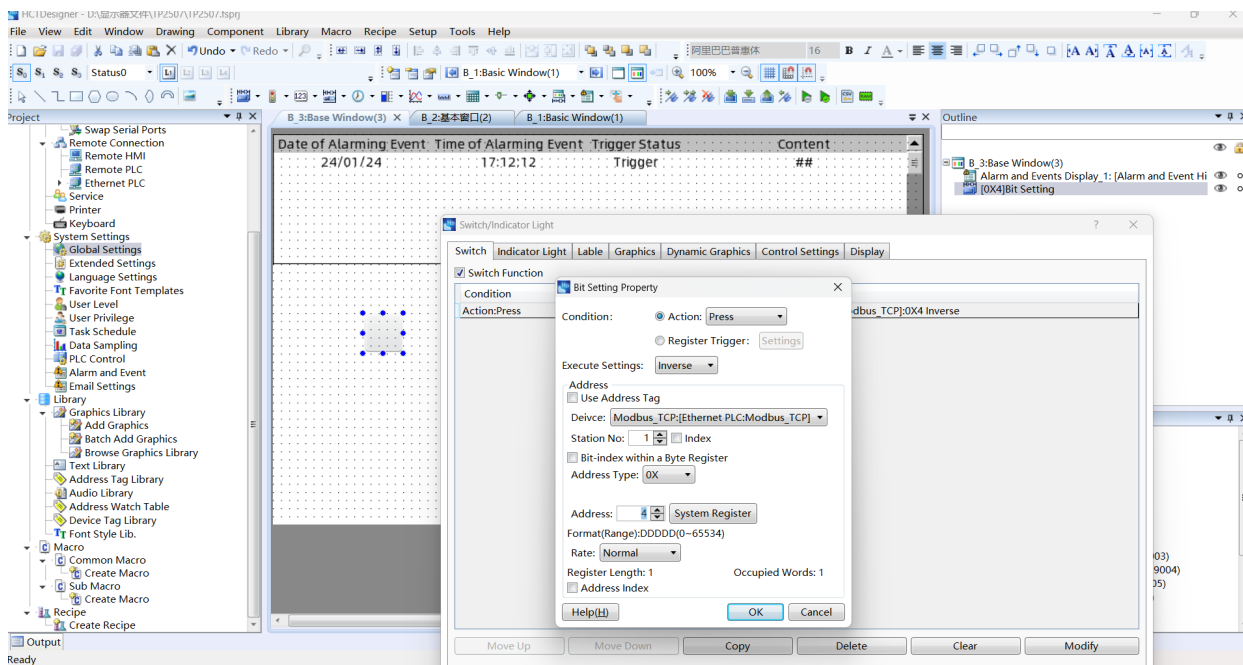
6.创建视窗/Create a window to show



7.表格内容设置/The message will be displayed in the window.(setting part). Using the right side button to move the location of the information.



8.测试画面/Testing by adding a button to trigger the alarm.



仿真后的截图/Simulation screenshot.

Emulator			
Date of Alarming Event	Time of Alarming Event	Trigger Status	Content
24/01/24	17:15:21	Trigger	axis drop.
			