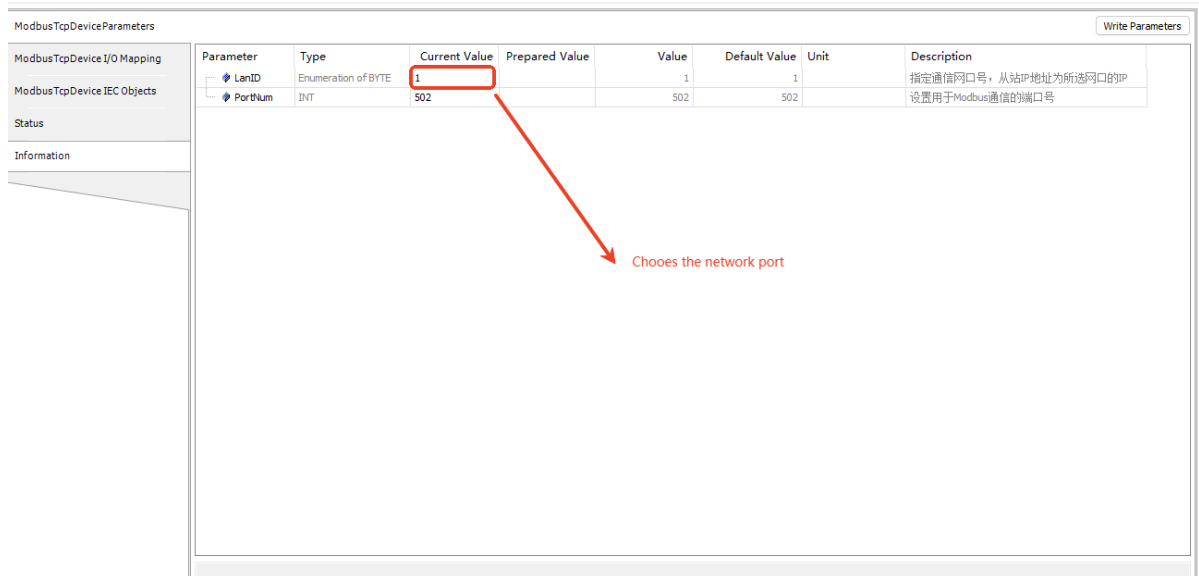
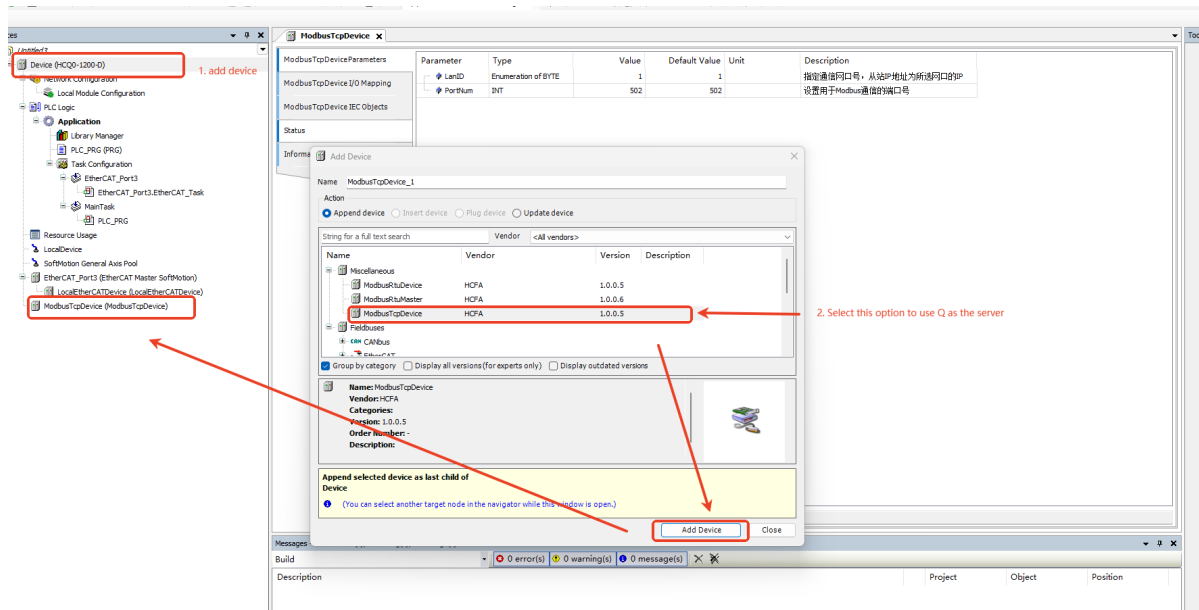


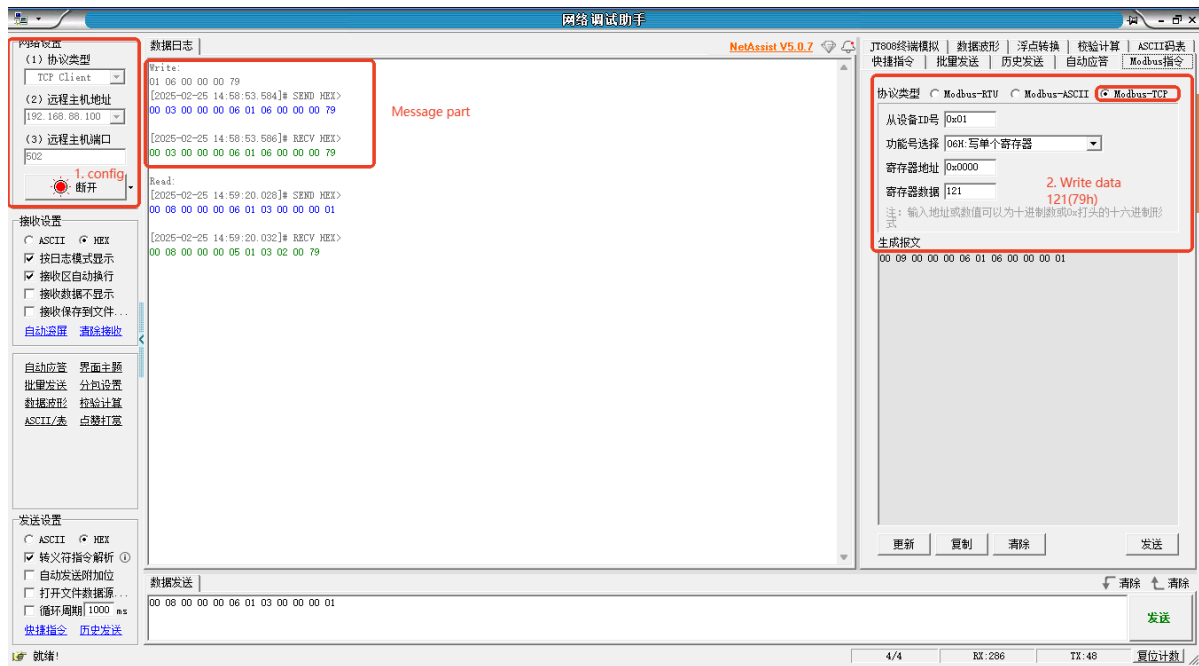
1.Q系列当服务器，调试助手当客户端/

Use the Q series as the server and the debugging assistant as the client.

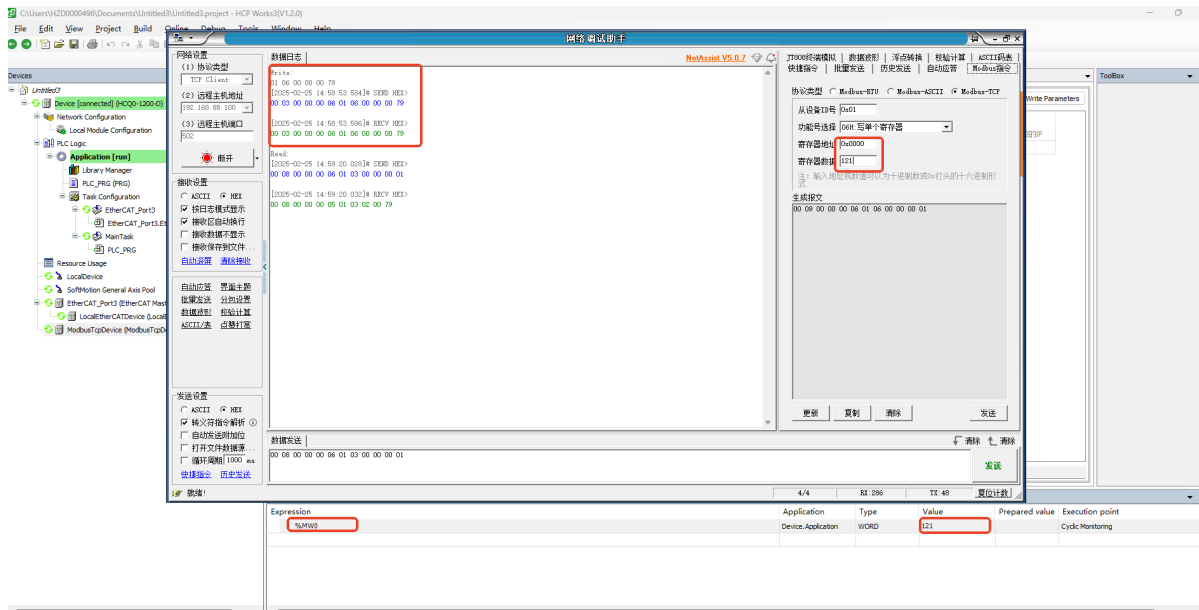
1.Q series PLC setting and add device



2. 调试助手设置/Debugging assistant settings



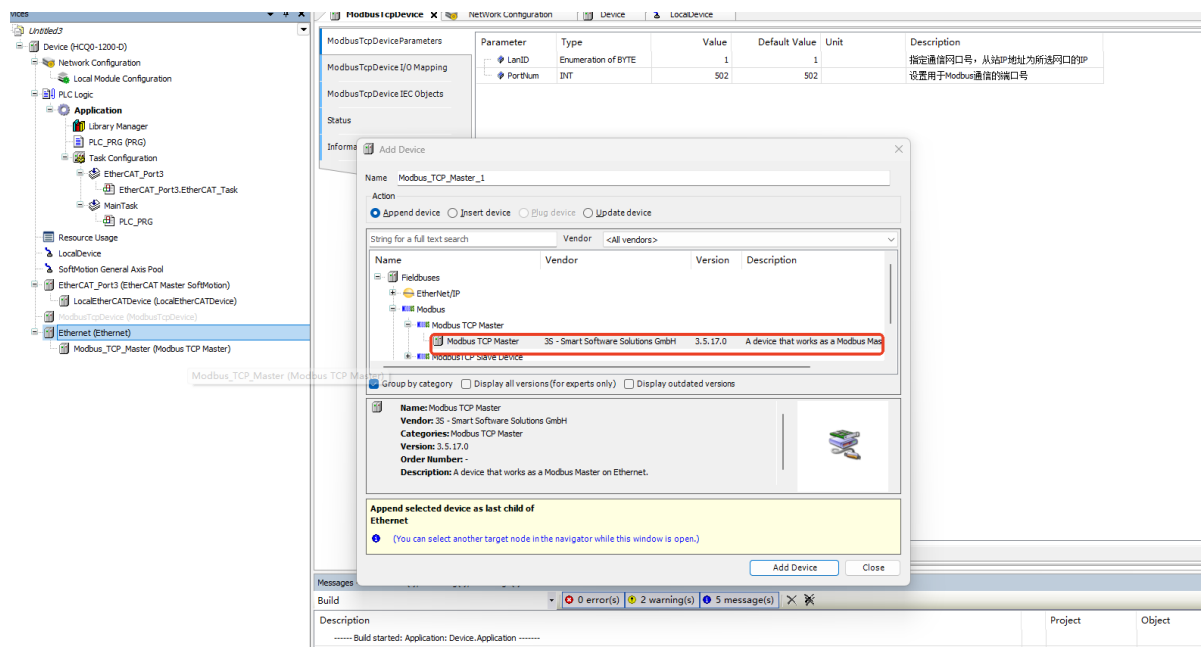
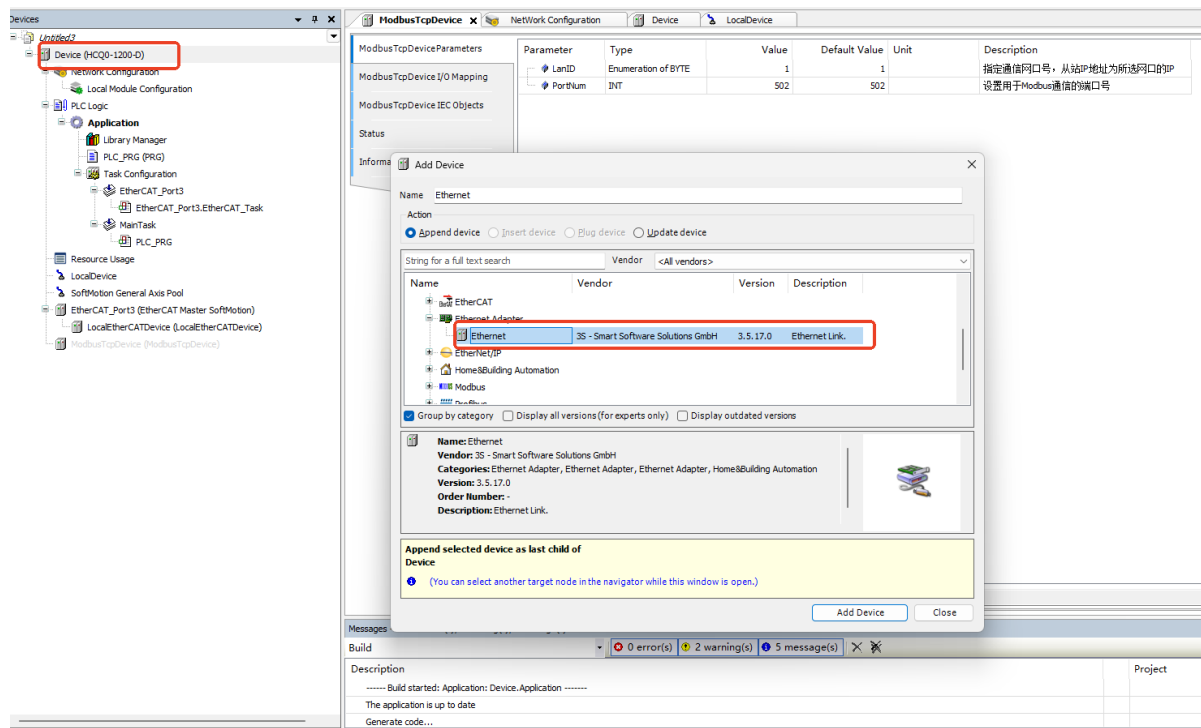
3.Q PLC 的写入地址 %MW0对应调试软件的寄存器0x0000/The write address %MW0 of the Q PLC corresponds to the register 0x0000 of the debugging software.



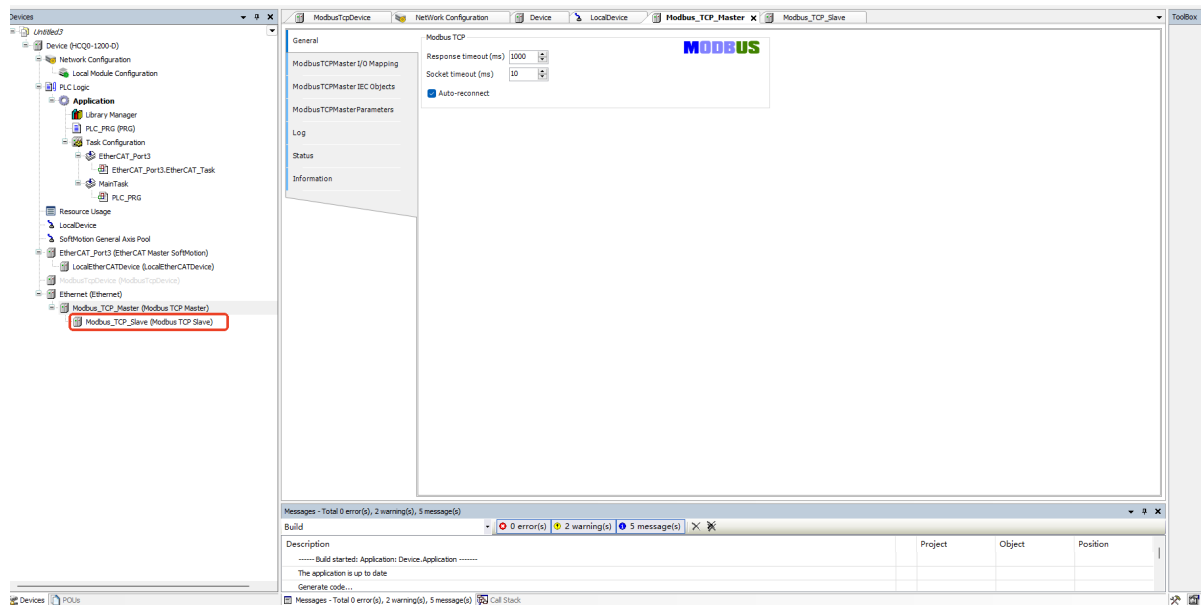
2.Q系列当客户端，调试助手当服务器/

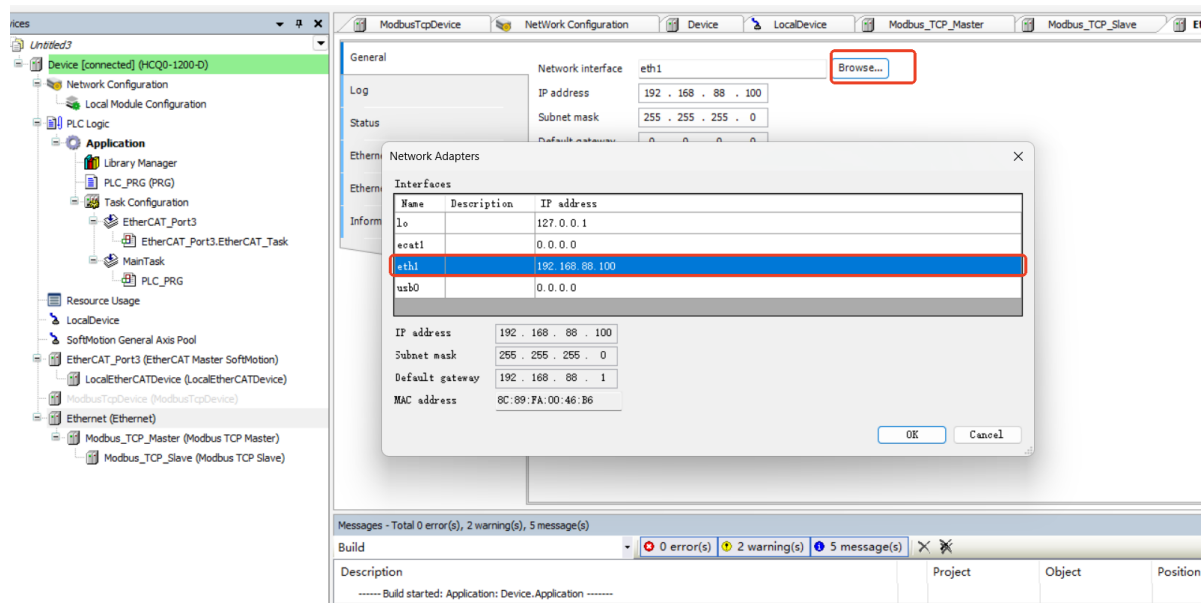
Use the Q series as the client and the debugging assistant as the server

1.添加设备/Add a device, Q series setting page

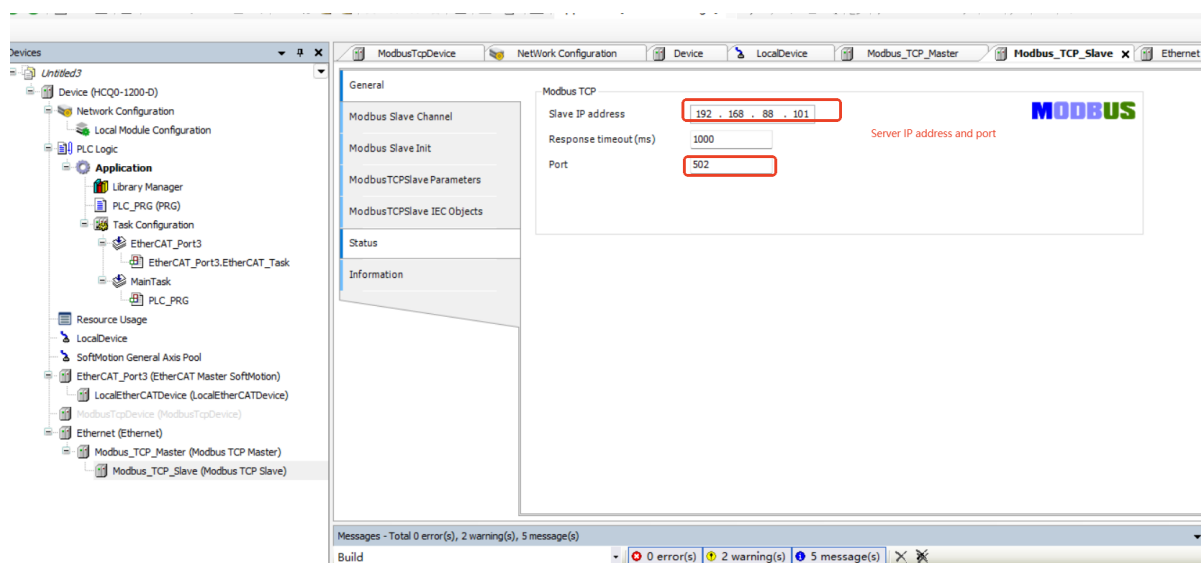


2.Add Client config



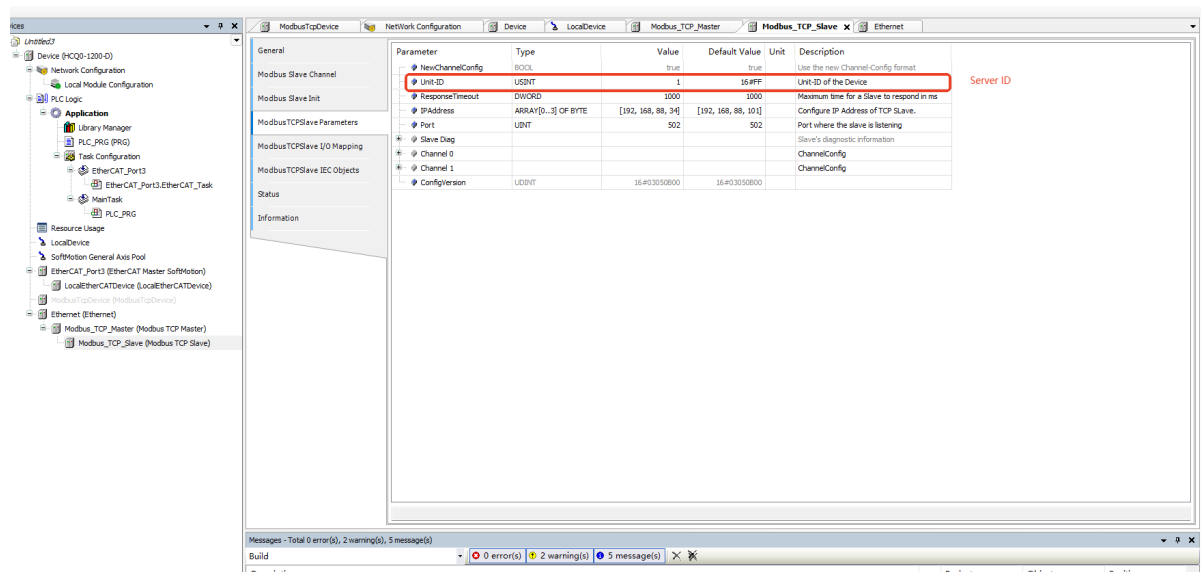


3.从站设置/ Server setting part, my laptop's IP is 192.168.88.34



修改服务器ID (Unit ID,默认255) , 说明手册这里修改为1

Modify the server ID (Unit ID, default is 255). According to the instruction manual, change it to 1 here.

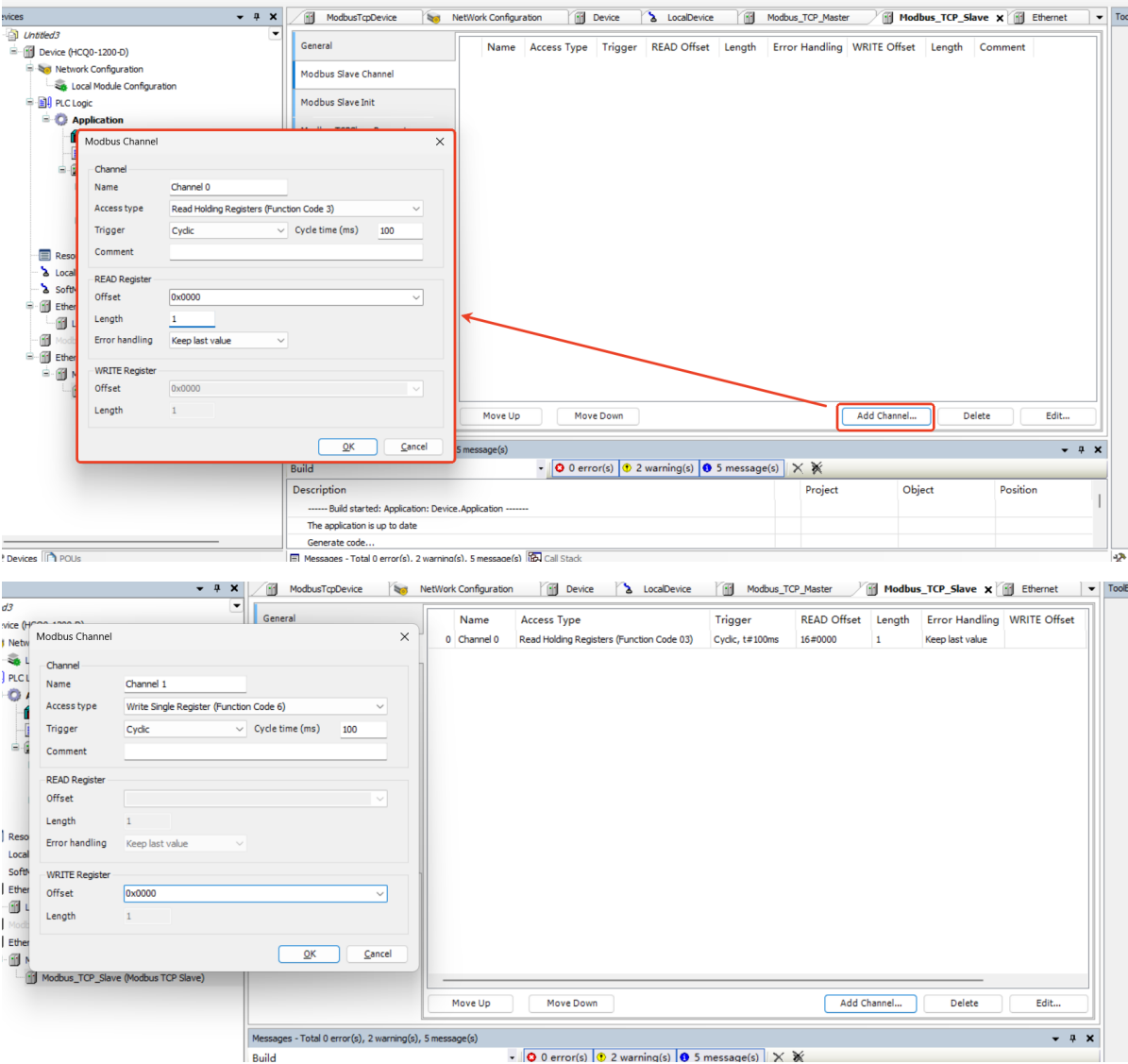


从站通道添加: 读和写, 本说明触发方式使用上升沿触发

Add server channels: Read and Write.

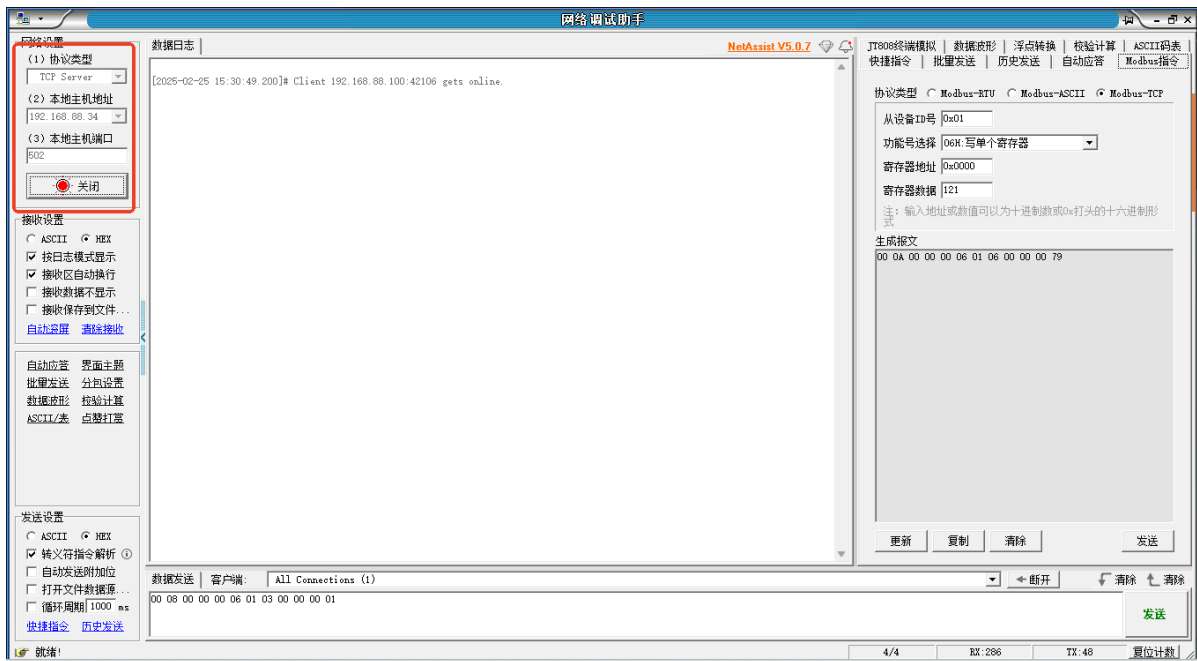
In this instruction, the rising - edge trigger mode is used for the trigger method.

Here, we add two channels, one for reading and one for writing.



调试助手配置页面：

Debugging assistant configuration page:



读写通道触发

Trigger the read and write channels. and you can see the message from the assistant.

